

# **Joints Workshop Technical Talk**

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## **Important Topics in our Area**

Nonlinear or Linearized Joint Modeling

### **Industrial Problems**

- Local Joint Models
- Nonlinear FE Joint Models (Zero Thickness Elements)
- Linearized FE Joint Models (Thin Layer Elements)

### Identification of Joint Model Parameters from isolated joints

- Resonator measurements, Pressfit joints
- Optoelectronic measurements

### **Research Problems**

- Surface roughness description Herz-Mindlin Theory for single asperities
  - Greenwood Williamsen Tripp
  - Stochastic roughness models
  - Fractal surface descrition
  - Multi particle dynamics
- Nonlinear normal and tangential contact equations
- Harmonic balance description
- Modeling of Epistemic and Aleatoric uncertainties



## **Important Topics in our Area**

### **Industrial Contact Problems**

- SRTM 10 bay space frame with passive and semi-active joints
- Bolted housing of airbag control unit
- Damping description in design phase of
  - motors with attached gearbox (cars, trucks, yachts, ships)
  - bolted joints of cylinder head, oilpan, gearbox
  - influence of different seal systems
- Uncertainty description of assembled structures with joints
- Joints in tooling industry, Pressfit joints in turbogenerators
- Disc brake contact problems
- Bolted joint damping layers (exhaust systems)

### Control problems for structures with semi-active joints

- Control concepts
  - Ljapunov controller, maximizing dissipation
  - Clipped LQG SISO-, MIMO-controller



## Which Problems to Take in

SRTM 10 bay space frame with passive and semi-active joints Optimal actuator and sensor placement concepts

- Scientific interest in collaboration with colleagues, such as the brake dynamics group organized by Harald Abendroth
- Funding offers by
  - FVV (Forschungsvereinigung Verbrennungsmotoren)
  - DFG (German Research Society)
  - Research groups
  - Transfer for Industrial problems
  - State funding (BW)



## **End User of Results / Funding**

Who will be the end user of the results?

- Industry
  - Automotive suppliers
  - Car industry
  - Machine tools industry, Turbomachinery design
  - Optical industry
  - Biomedical industry (stent design, lithotripter design, peristaltic transport)
- Inventors
- Small business

How we get funding?

- Contact with Industry by local and international conferences
- DFG, FVV, VDMA
- Individual contacts
- Courses organized by IAM at HDT, VDI etc.

# **Friction-induced vibrations in brake systems**

- Development of "silent" friction brakes is a major challenge in automotive industry
- Brake squeal is largely understood (qualitatively + quantitatively)
- BUT: prediction capabilities of simulation tools are poor
- State of the art tool: complex eigenvalue analysis MT1

Overprediction of instabilities

• Damping and nonlinearities mainly determine stability of the brake system



Joints have to be taken into consideration





Shac o	
MT1	Komplexe Eigenwertanalyse eines linearen FE-Modells (MDGKN-System) Merten Tiedemann, 8/1/2012
MT2	Wichtige Fügestellen: - Scheibe-Belag

- Belag-Sattel - Sattel-Halter Merten Tiedemann, 8/1/2012

#### Slide 6

# **Challenges in the field of brake squeal simulation**

- Characterization and description of nonlinear joint dynamics
- Implementation of joint models in commercial FE software
- Model order reduction
- Nonlinear stability analysis / limit cycle calculation

Gdaniec, P., Weiß, C., Hoffmann, N. (2010) On chaotic friction induced vibration due to dynamic friction. Mech. Res. Comm. 37, 92-95.

Hoffmann, N. (2007) Linear stability of steady sliding in point contacts with velocity dependent and LuGre type friction. Journal of Sound and Vibration 301, 1023-1034.





# **Friction as a Dynamical System?**





# Where to apply?

### **Failure of joints**



- extended interface with stress field
- failure  $\triangleq$  transition to sliding
- derivation of design rules
- monitoring systems, e.g. overload detection

## **Friction induced vibrations**



- multiscale systems: structure and interface dynamics
- scales may interact → separation of scales fails



# **Extended Friction Models**

## **Roughness based**



• repeated shearing, failure and reattachment of asperities

# **Bristle Model**



• rough interface: elastic bristles

Stingl, B., Hoffmann, N. (2011) A mesoscopic friction model based on surface roughness and its statistical description. Proceedings of the ASME Annual Meeting, Denver, 2011



# **Experimental Model Setup**



