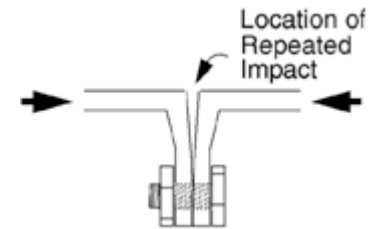
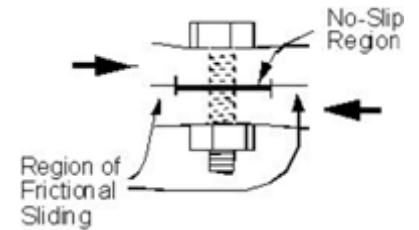
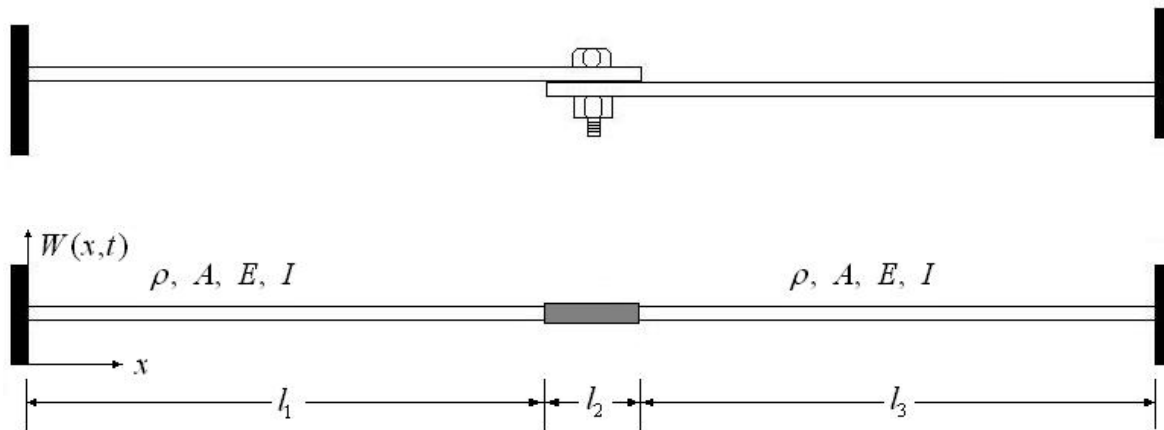


Identification of Nonlinear Bolted Lap-Joint Parameters using Force-State Mapping

International Journal of Solids and Structures, 44 (2007) 8087-8108
Hassan Jalali, Hamed Ahmadian and John E Mottershead

2nd Workshop on Joints Modelling – Dartington – 26-29 April 2009

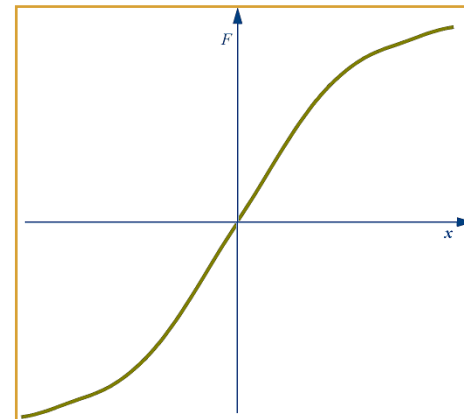
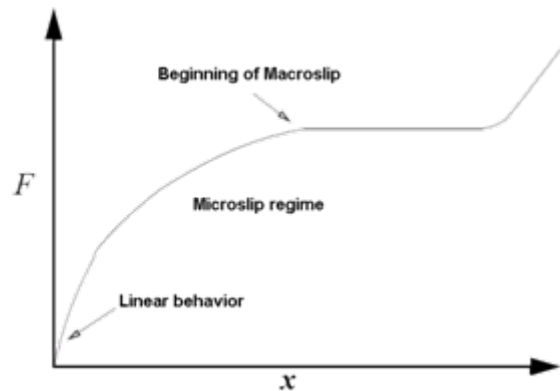
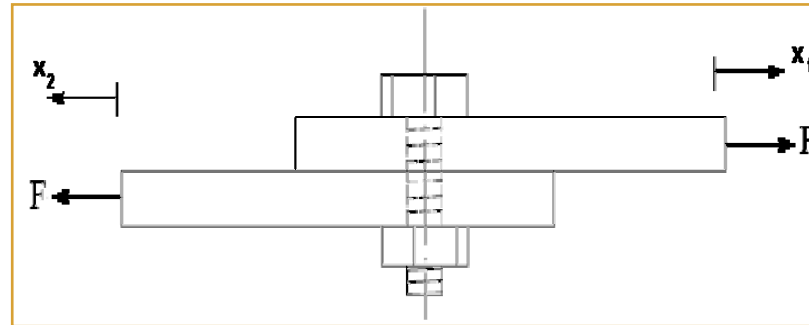


$$\bar{\Gamma} \bar{d} = \bar{F} \quad \bar{\Gamma} = \begin{bmatrix} \Gamma & \mathbf{0} \\ \mathbf{0} & \Gamma_J \end{bmatrix}$$

$$\Gamma_J = \Gamma_L + \Gamma_{NL} \quad \Rightarrow \quad \Gamma_{NL} = h(x, \dot{x})$$

- Joint modeling means identification of the joint operator both qualitatively and quantitatively.

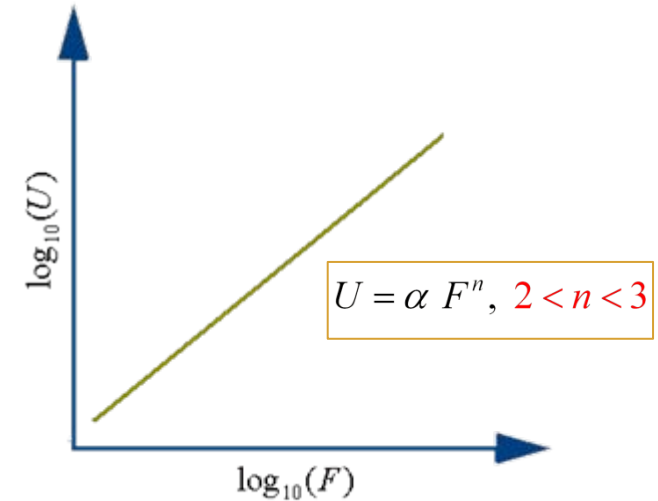
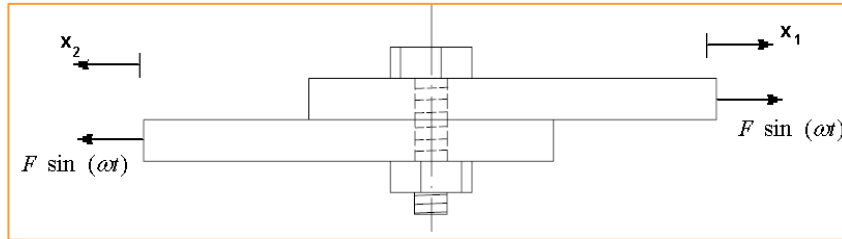
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- Static tangential loading leads to a softening stiffness effect:

$$F(x) = k_1x + k_3x^3 + k_5x^5 + \dots$$

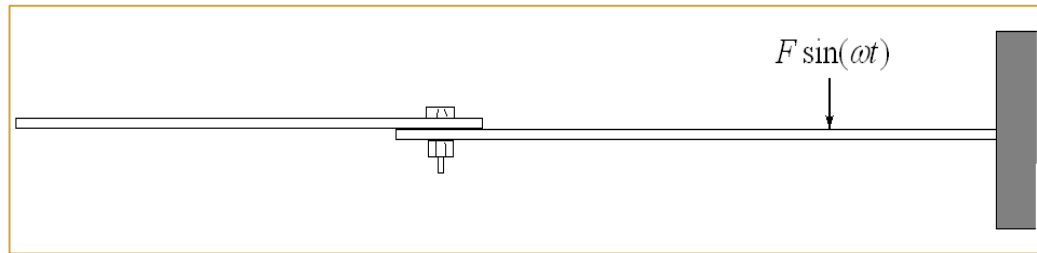
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- Harmonic force at the bolted lap joint
- Energy dissipated vs. the force amplitude follows a power-law relationship.
- Experimental results show that $2 \leq n \leq 3$
- Linear viscous damping – dependent upon maximum steady-state displacement amplitude

$$c(x_{\max}) = c_0 + c_1 x_{\max} + c_2 x_{\max}^2 + \dots$$

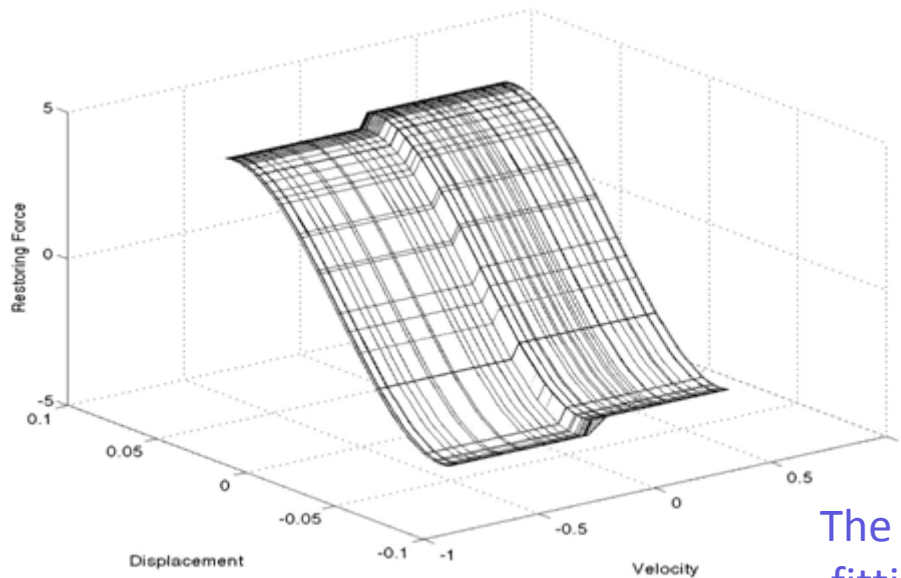
Force-State Mapping



Equations in modal coordinates:

$$\ddot{q}(t) + \omega_1^2 q(t) + h(\dot{q}, q) = Q(t)$$

$$\omega_1^2 q(t) + h(q, \dot{q}) = Q(t) - \ddot{q}(t)$$



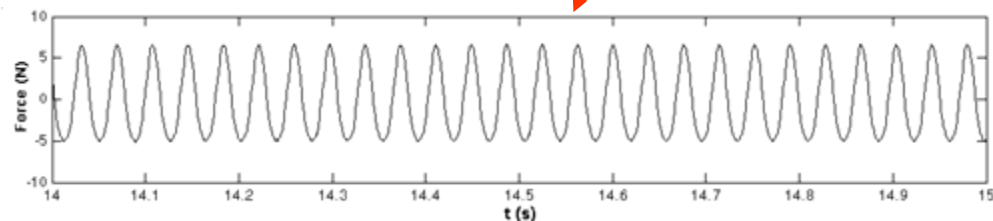
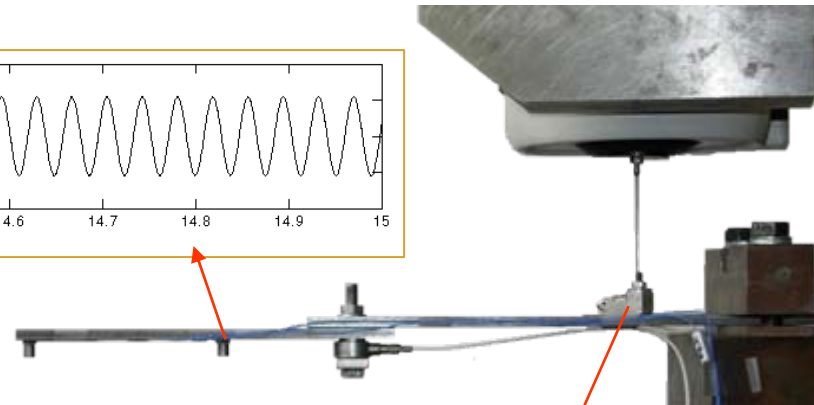
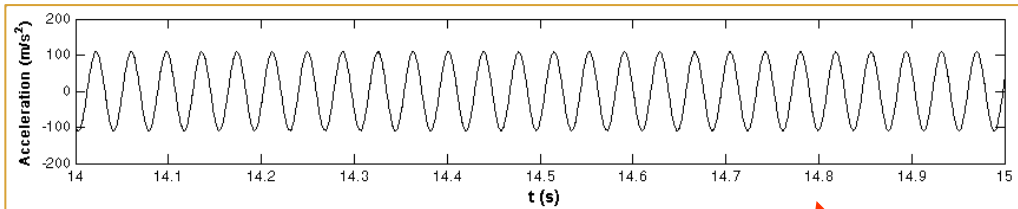
The joint parameters are identified by fitting a function on the surface .

Experiment

- Single-frequency excitation close to a natural frequency
- Measured low-level force and acceleration converted to a single modal coordinate using an updated FE model
- Other (higher) modes are eliminated
- Modal acceleration integrated analytically to obtain velocity and displacement

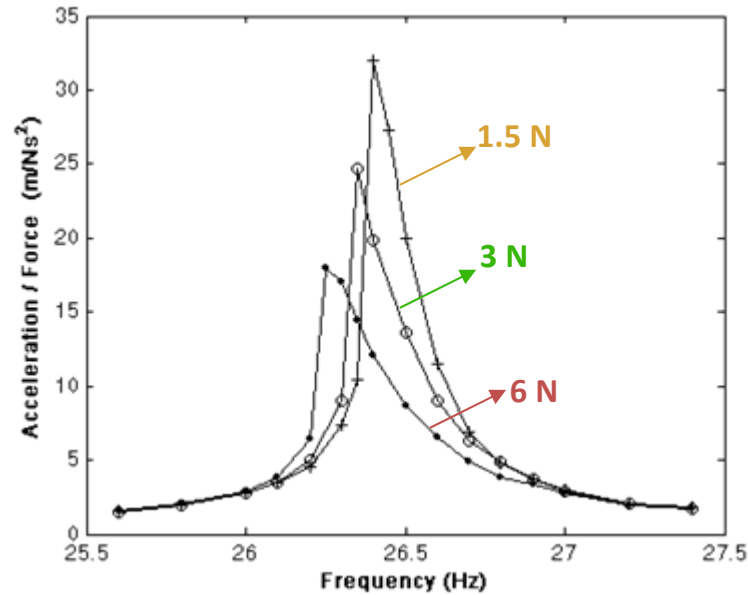
$$\ddot{q}(t) = \sum_i^n (A_i \sin(i\omega t) + B_i \cos(i\omega t))$$

- Truncated after the fourth harmonic



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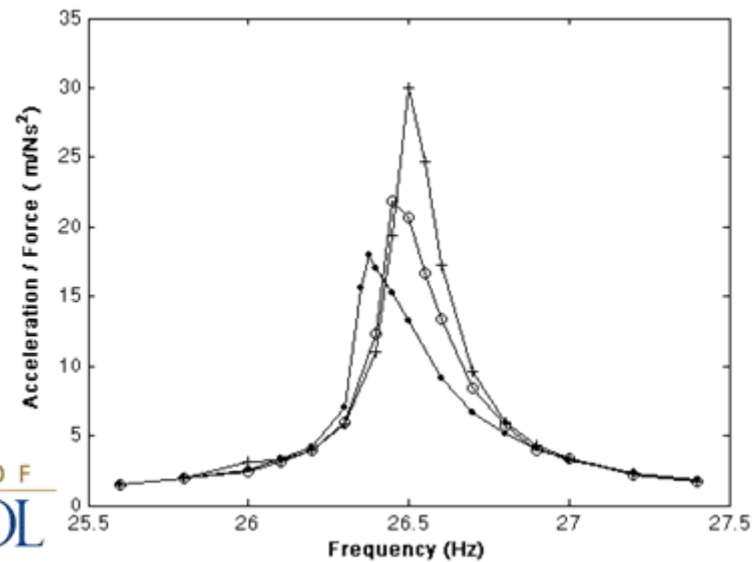
Preload=120N



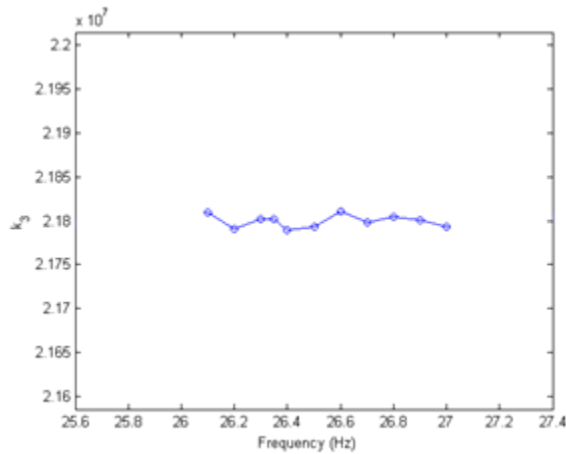
3 Excitation levels

2 Preload conditions

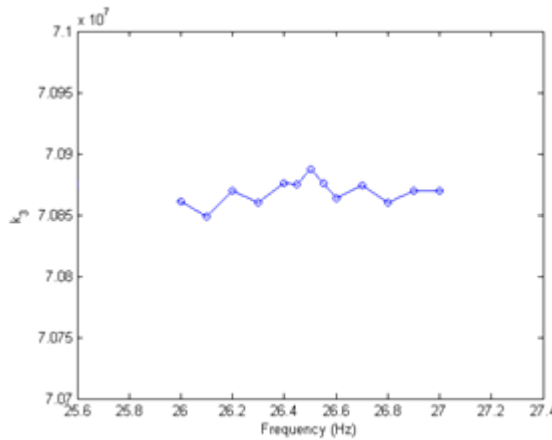
Preload=540N



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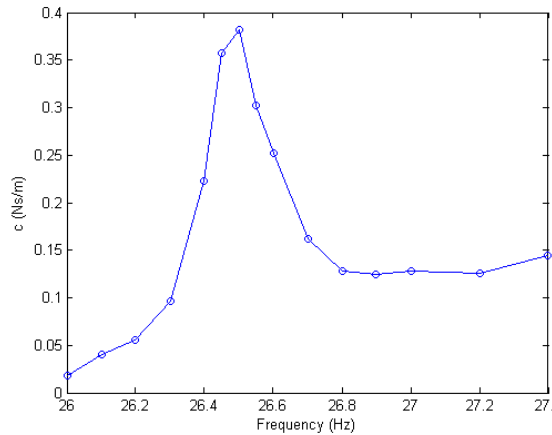
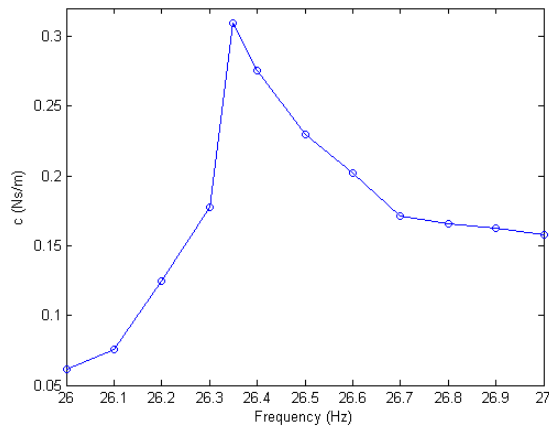


Preload=120N



Preload=540N

Identification shows that k_3 is almost constant



Viscous damping c peaks at the natural frequency – it depends upon the amplitude of vibration

$$Q(t) - \ddot{q}(t) = \omega_1^2 q(t) - k_3 q(t)^3 + c(q_{max}) \dot{q}(t)$$

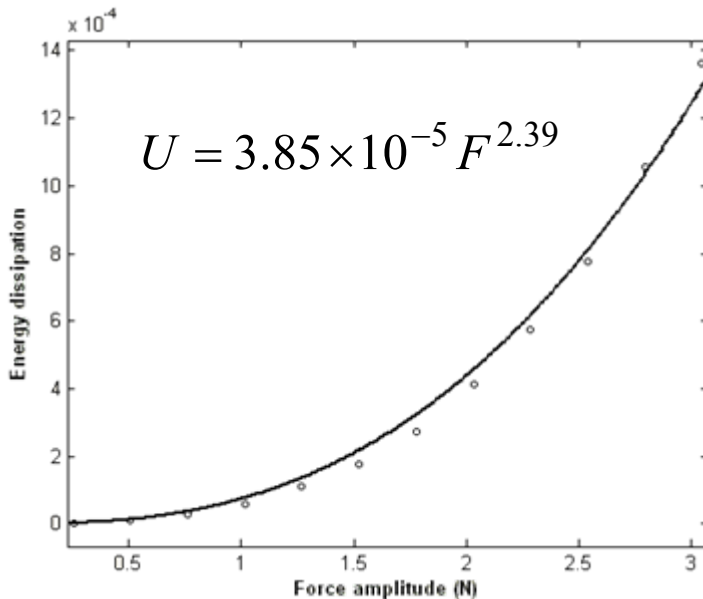
$$c(q_{max}) = c_0 + c_1 q_{max} + c_2 q_{max}^2 + \dots$$

Displacement – dependent damping

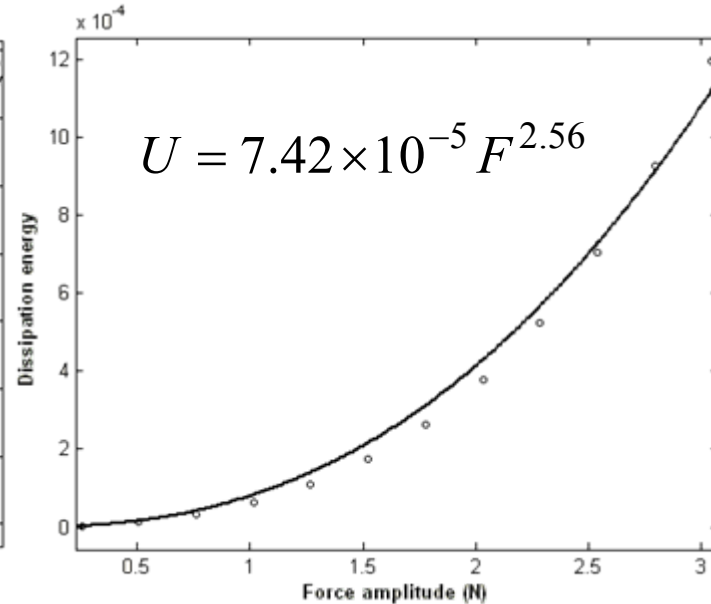
$$c(q_{\max}) = c_0 + c_1 q_{\max} + c_2 q_{\max}^2 + \dots$$

Energy constraint

$$U = \alpha F^n, \quad 2 < n < 3$$



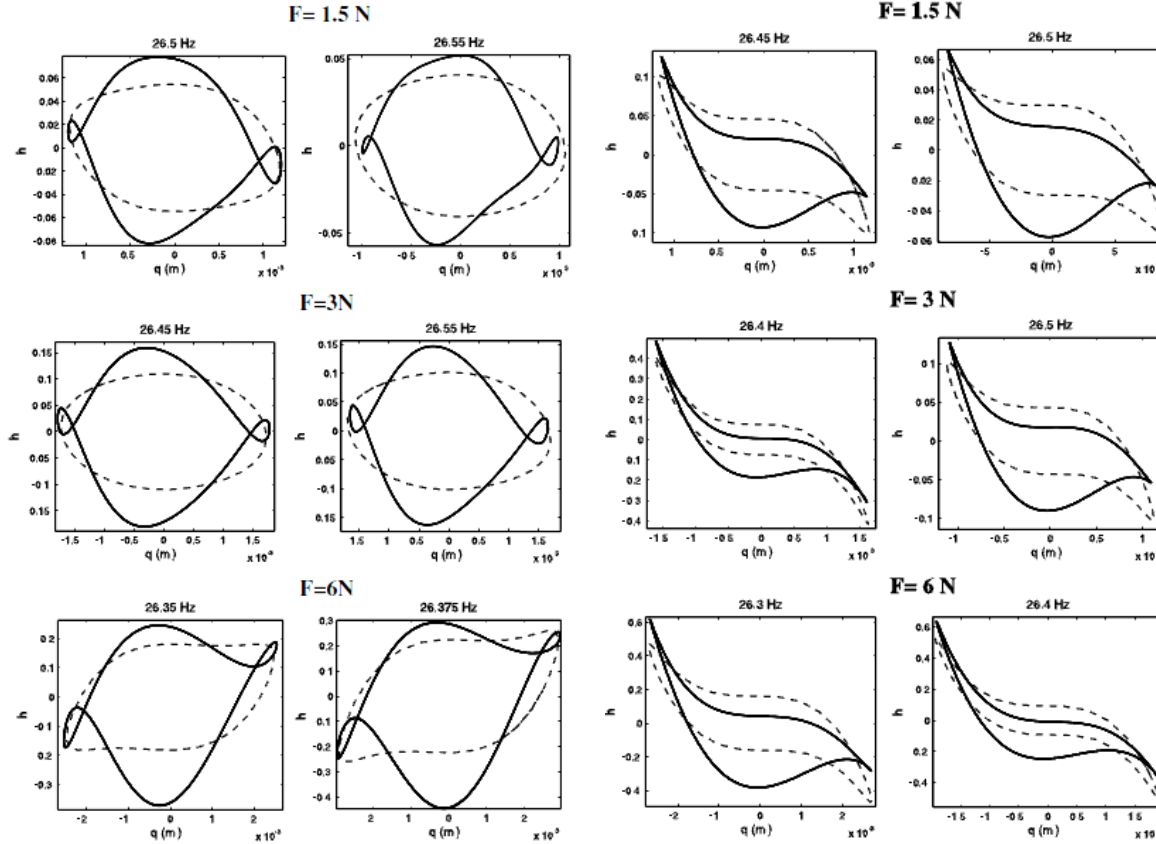
Preload 120N



Preload 540N

Excitation at 6N

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Full line – experimental
Dashed line- analytical

Hysteresis Loops – Preload=120N

- Area and orientation approximately correct
- Possible underestimation of the cubic stiffening term

Perturbation Methods for the Estimation of Parameter Variability in Stochastic Model Updating

Mechanical Systems and Signal Processing 22 (2008) 1751-1773

**Hamed Haddad Khodaparast, John E Mottershead
and Michael I Friswell**

The Perturbation Method

Classical model updating: $\boldsymbol{\theta}_{j+1} = \boldsymbol{\theta}_j + \mathbf{T}_j(\mathbf{z}_m - \mathbf{z}_j)$

Measurement: $\mathbf{z}_m = \bar{\mathbf{z}}_m + \Delta\mathbf{z}_m$

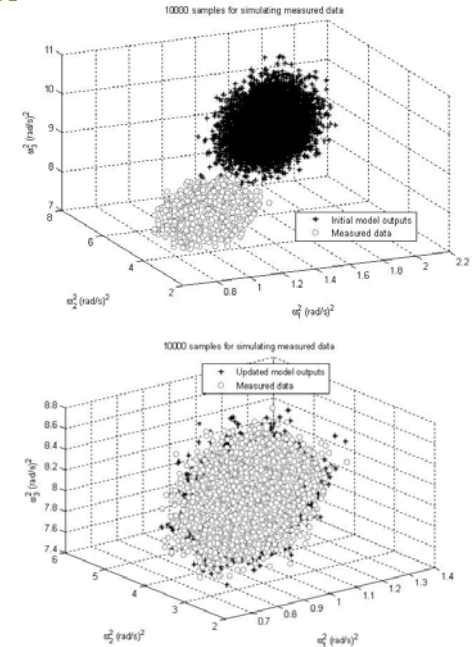
Prediction: $\mathbf{z}_j = \bar{\mathbf{z}}_j + \Delta\mathbf{z}_j$

Parameters: $\boldsymbol{\theta} = \bar{\boldsymbol{\theta}} + \Delta\boldsymbol{\theta}$

Transformation matrix: $\mathbf{T} = \bar{\mathbf{T}} + \Delta\mathbf{T}_j$

Mean $\bar{\bullet}$
Variability Δ

$$\Delta\mathbf{T}_j = \sum_{k=1}^n \frac{\partial \mathbf{T}_j}{\partial z_{mk}} \Delta z_{mk}$$



Stochastic model updating:

$$\bar{\boldsymbol{\theta}}_{j+1} + \Delta\boldsymbol{\theta}_{j+1} = \bar{\boldsymbol{\theta}}_j + \Delta\boldsymbol{\theta}_j + (\bar{\mathbf{T}}_j + \Delta\mathbf{T}_j)(\bar{\mathbf{z}}_m + \Delta\mathbf{z}_m - \bar{\mathbf{z}}_j - \Delta\mathbf{z}_j)$$

The Perturbation Method

$$\mathbf{O}(\Delta^0): \quad \bar{\boldsymbol{\theta}}_{j+1} = \bar{\boldsymbol{\theta}}_j + \bar{\mathbf{T}}_j (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_j)$$

- the mean values of the updating parameters

$$\mathbf{O}(\Delta^1): \quad \Delta \boldsymbol{\theta}_{j+1} = \Delta \boldsymbol{\theta}_j + \bar{\mathbf{T}}_j (\Delta \mathbf{z}_m - \Delta \mathbf{z}_j) + \left(\left(\sum_{k=1}^n \frac{\partial \bar{\mathbf{T}}_j}{\partial z_{mk}} \Delta z_{mk} \right) (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_j) \right)$$

- leads to an expression for the parameter covariances

Parameter Covariances

$$\begin{aligned}
 \text{Cov}(\Delta\theta_{j+1}, \Delta\theta_{j+1}) &= \text{Cov}(\Delta\theta_j + \mathbf{A}_j \Delta\mathbf{z}_m + \bar{\mathbf{T}}_j (\Delta\mathbf{z}_m - \Delta\mathbf{z}_j), \Delta\theta_j + \mathbf{A}_j \Delta\mathbf{z}_m + \bar{\mathbf{T}}_j (\Delta\mathbf{z}_m - \Delta\mathbf{z}_j)) \\
 &= \text{Cov}(\Delta\theta_j, \Delta\theta_j) + \text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_m) \mathbf{A}_j^T + \text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_m) \bar{\mathbf{T}}_j^T - \text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T \\
 &\quad + \left(\text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_m) \mathbf{A}_j^T \right)^T + \mathbf{A}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_m) \mathbf{A}_j^T + \mathbf{A}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_m) \bar{\mathbf{T}}_j^T - \mathbf{A}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T \\
 &\quad + \left(\text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_m) \bar{\mathbf{T}}_j^T \right)^T + \left(\mathbf{A}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_m) \bar{\mathbf{T}}_j^T \right)^T + \bar{\mathbf{T}}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_m) \bar{\mathbf{T}}_j^T - \bar{\mathbf{T}}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T \\
 &\quad - \left(\text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T \right)^T - \left(\mathbf{A}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T \right)^T - \left(\bar{\mathbf{T}}_j \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T \right)^T + \bar{\mathbf{T}}_j \text{Cov}(\Delta\mathbf{z}_j, \Delta\mathbf{z}_j) \bar{\mathbf{T}}_j^T
 \end{aligned}$$

$$\mathbf{A} = \begin{bmatrix} \frac{\partial \bar{\mathbf{T}}_j}{\partial z_{m1}} (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_j) & \frac{\partial \bar{\mathbf{T}}_j}{\partial z_{m2}} (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_j) & \dots & \frac{\partial \bar{\mathbf{T}}_j}{\partial z_{mn}} (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_j) \end{bmatrix} \quad \bar{\mathbf{T}}_j = (\bar{\mathbf{S}}_j^T \mathbf{W}_1 \bar{\mathbf{S}}_j + \mathbf{W}_2)^{-1} \bar{\mathbf{S}}_j^T \mathbf{W}_1$$

$\text{Cov}(\Delta\theta_j, \Delta\mathbf{z}_j)$ and $\text{Cov}(\Delta\mathbf{z}_j, \Delta\mathbf{z}_j)$ are determined by forward propagation

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$$\begin{aligned} \text{Cov}(\Delta\boldsymbol{\theta}_{j+1}, \Delta\mathbf{z}_m) &= \text{Cov}(\Delta\boldsymbol{\theta}_j + \mathbf{A}_j \Delta\mathbf{z}_m + \bar{\mathbf{T}}_j (\Delta\mathbf{z}_m - \Delta\mathbf{z}_j), \Delta\mathbf{z}_m) \\ &= \text{Cov}(\Delta\boldsymbol{\theta}_j, \Delta\mathbf{z}_m) + (\mathbf{A}_j + \bar{\mathbf{T}}_j) \text{Cov}(\Delta\mathbf{z}_m, \Delta\mathbf{z}_m) - \bar{\mathbf{T}}_j \text{Cov}(\Delta\mathbf{z}_j, \Delta\mathbf{z}_m) \\ \text{Cov}(\Delta\mathbf{z}_j, \Delta\mathbf{z}_m) &= \bar{\mathbf{S}}_j \text{Cov}(\Delta\boldsymbol{\theta}_j, \Delta\mathbf{z}_m) \end{aligned}$$

$$\mathbf{A}_{j+1} = \begin{bmatrix} \left. \frac{\partial \bar{\mathbf{T}}_{j+1}}{\partial z_{m1}} \right|_{z_{m1}=\bar{z}_{m1}} (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_{j+1}) & \left. \frac{\partial \bar{\mathbf{T}}_{j+1}}{\partial z_{m2}} \right|_{z_{m2}=\bar{z}_{m2}} (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_{j+1}) & \dots & \left. \frac{\partial \bar{\mathbf{T}}_{j+1}}{\partial z_{mn}} \right|_{z_{mn}=\bar{z}_{mn}} (\bar{\mathbf{z}}_m - \bar{\mathbf{z}}_{j+1}) \end{bmatrix}$$

$$\left. \frac{\partial \bar{\mathbf{T}}_{j+1}}{\partial z_{mk}} \right|_{z_{mk}=\bar{z}_{mk}} = \sum_{i=1}^m \frac{\partial \bar{\mathbf{T}}_{j+1}}{\partial \bar{\boldsymbol{\theta}}_{(j+1),i}} \left. \frac{\partial \bar{\boldsymbol{\theta}}_{(j+1),i}}{\partial z_{mk}} \right|_{z_{mk}=\bar{z}_{mk}} ; \quad k = 1, 2, \dots, n$$

$$\begin{aligned} \frac{\partial \bar{\mathbf{T}}_{j+1}}{\partial \theta_{(j+1),i}} &= (\bar{\mathbf{S}}_{j+1}^T \mathbf{W}_1 \bar{\mathbf{S}}_{j+1} + \mathbf{W}_2)^{-1} \frac{\partial \bar{\mathbf{S}}_{j+1}^T}{\partial \theta_{(j+1),i}} \mathbf{W}_1 \\ &\quad - (\bar{\mathbf{S}}_{j+1}^T \mathbf{W}_1 \bar{\mathbf{S}}_{j+1} + \mathbf{W}_2)^{-1} \left(\frac{\partial \bar{\mathbf{S}}_{j+1}^T}{\partial \theta_{(j+1),i}} \mathbf{W}_1 \bar{\mathbf{S}}_{j+1} + \bar{\mathbf{S}}_{j+1}^T \mathbf{W}_1 \frac{\partial \bar{\mathbf{S}}_{j+1}}{\partial \theta_{(j+1),i}} \right) (\bar{\mathbf{S}}_{j+1}^T \mathbf{W}_1 \bar{\mathbf{S}}_{j+1} + \mathbf{W}_2)^{-1} \bar{\mathbf{S}}_{j+1}^T \mathbf{W}_1 \end{aligned}$$

Simplification

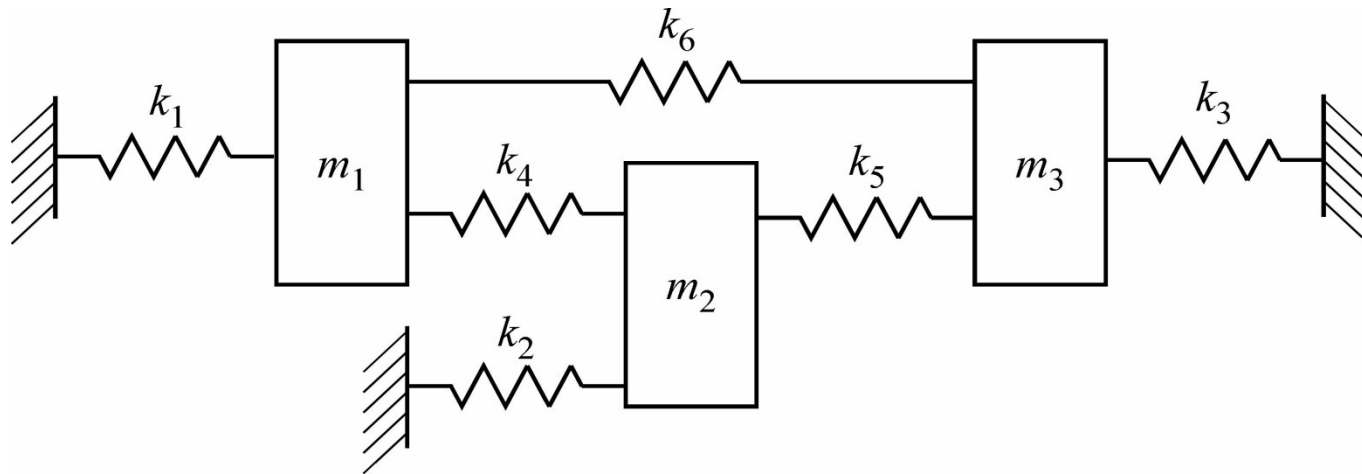
If the measurements and parameters are assumed to be uncorrelated then,

$$\text{Cov}(\Delta \mathbf{z}_m, \Delta \boldsymbol{\theta}_j) = 0, \text{Cov}(\Delta \mathbf{z}_m, \Delta \mathbf{z}_j) = 0$$

The parameter covariances become;

$$\begin{aligned} \text{Cov}(\Delta \boldsymbol{\theta}_{j+1}, \Delta \boldsymbol{\theta}_{j+1}) &= \text{Cov}(\Delta \boldsymbol{\theta}_j, \Delta \boldsymbol{\theta}_j) - \text{Cov}(\Delta \boldsymbol{\theta}_j, \Delta \mathbf{z}_j) \bar{\mathbf{T}}_j^T + \bar{\mathbf{T}}_j \text{Cov}(\Delta \mathbf{z}_m, \Delta \mathbf{z}_m) \bar{\mathbf{T}}_j^T \\ &\quad - \bar{\mathbf{T}}_j \text{Cov}(\Delta \mathbf{z}_j, \Delta \boldsymbol{\theta}_j) + \bar{\mathbf{T}}_j \text{Cov}(\Delta \mathbf{z}_j, \Delta \mathbf{z}_j) \bar{\mathbf{T}}_j^T \end{aligned}$$

No requirement for the second-order sensitivities.



Known deterministic parameters

$$m_i = 1.0 \text{ kg} \quad (i = 1, 2, 3) \quad k_i = 1.0 \text{ N/m} \quad (i = 3, 4) \quad k_6 = 3.0 \text{ N/m}$$

Unknown Gaussian random variables with mean values and standard deviations given by

$$\mu_{k_1} = 1.0 \text{ N/m}, \quad \mu_{k_2} = 1.0 \text{ N/m}, \quad \mu_{k_5} = 1.0 \text{ N/m}$$

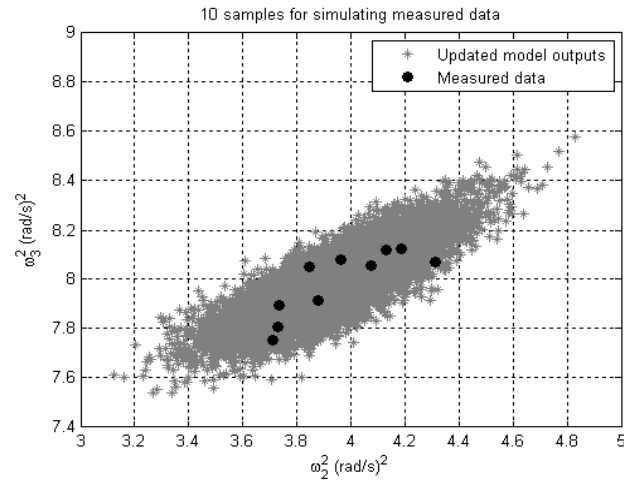
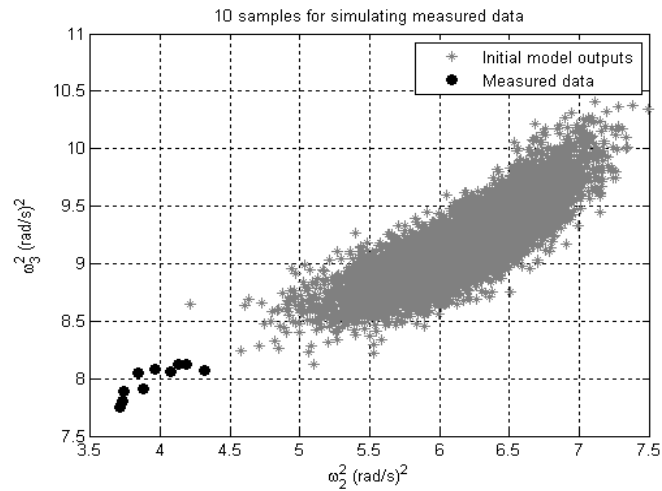
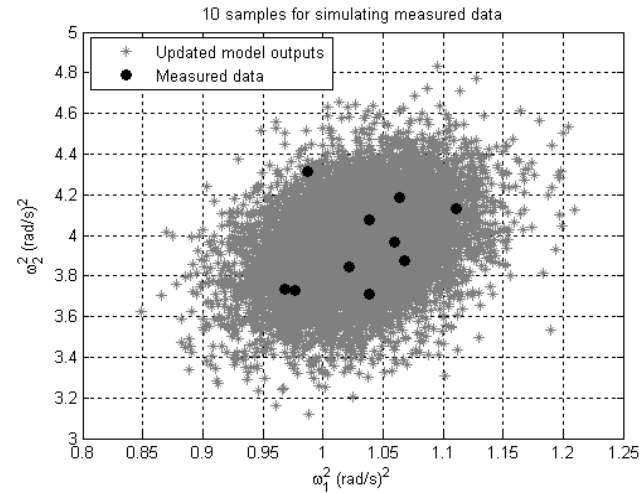
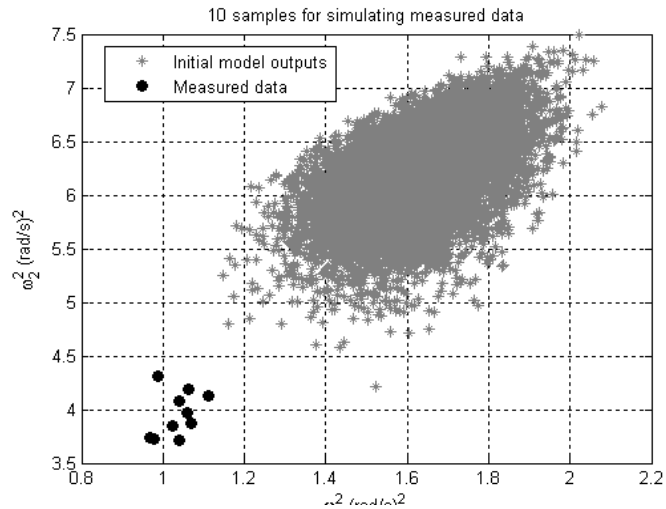
$$\sigma_{k_1} = 0.20 \text{ N/m}, \quad \sigma_{k_2} = 0.20 \text{ N/m}, \quad \sigma_{k_5} = 0.20 \text{ N/m}$$

The measured data are obtained by using Monte Carlo simulation.

The initial estimates of the unknown random parameters are,

$$\bar{k}_1 = \bar{k}_2 = \bar{k}_5 = 2.0 \text{ N/m} \quad \text{Cov}(k_i) = (0.3^2) \text{ N}^2/\text{m}^2 \quad i = 1, 2, 5$$

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Convergence of natural frequency distributions

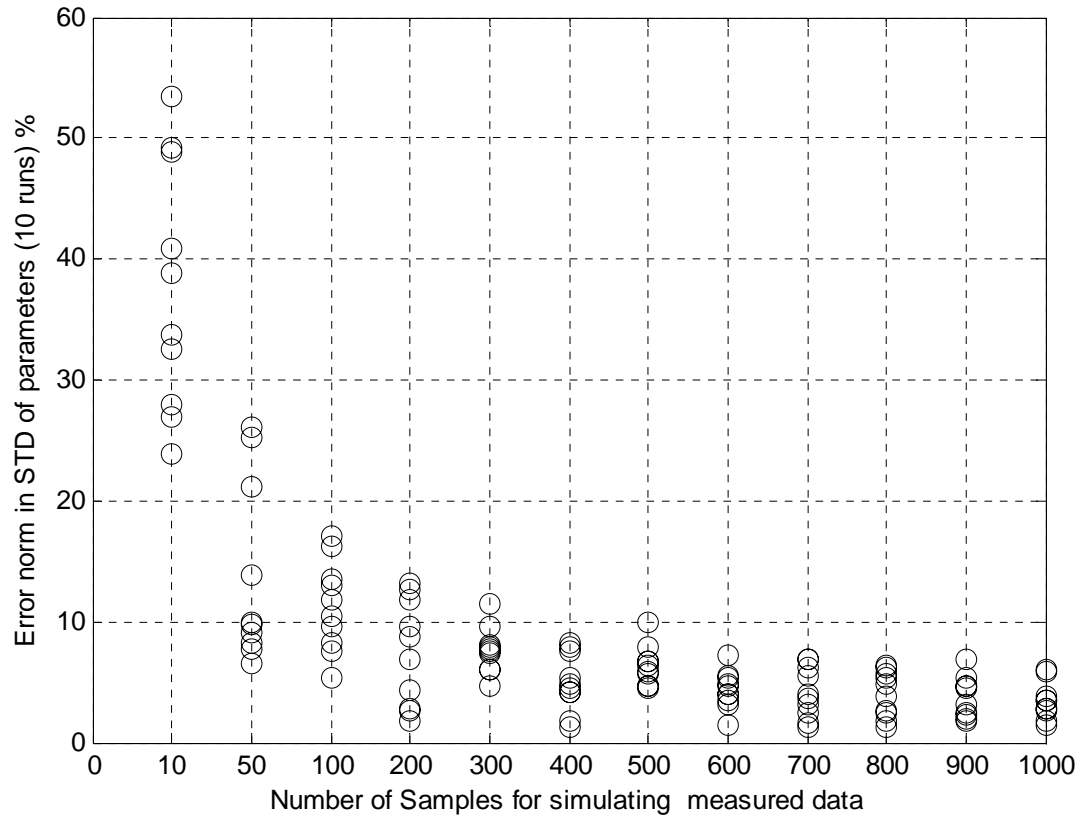
Converged Distributions – 10000 Samples

Parameters	Initial % Error	% Error (1)	% Error (2)	% Error (3)	% Error (4)	% Error (5)
\bar{k}_1	100	1.29	1.43	1.22	1.88	16.40
\bar{k}_2	100	-2.45	-2.70	-2.68	-2.62	36.56
\bar{k}_5	100	0.56	0.61	0.61	2.13	58.58
$std(\bar{k}_1)$	50	0.14	0.45	1.50	-89.88	-14.82
$std(\bar{k}_2)$	50	-0.68	1.96	0.75	-89.96	-13.07
$std(\bar{k}_5)$	50	1.22	0.62	0.34	-90.07	-59.87

Methods:

- 1.Simplified perturbation method
- 2.Full perturbation method
- 3.Perturbation method by Hua
- 4.Minimum variance – Collins et al.
- 5.Minimum variance - Friswell

Effect of sample size



Experimental Case Study – Plate Thickness Variability

Arrangement of accelerometers (A, B, C, D)
and driving point (F)

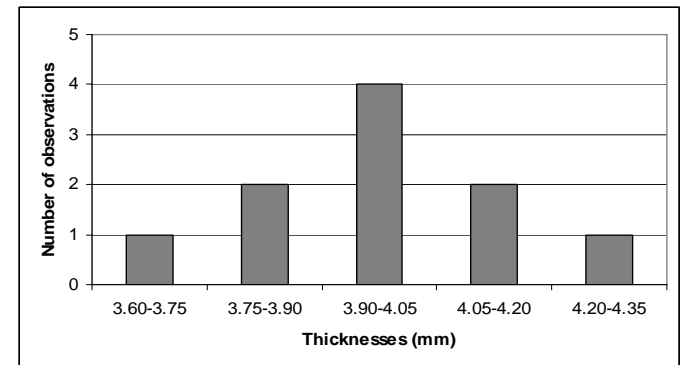
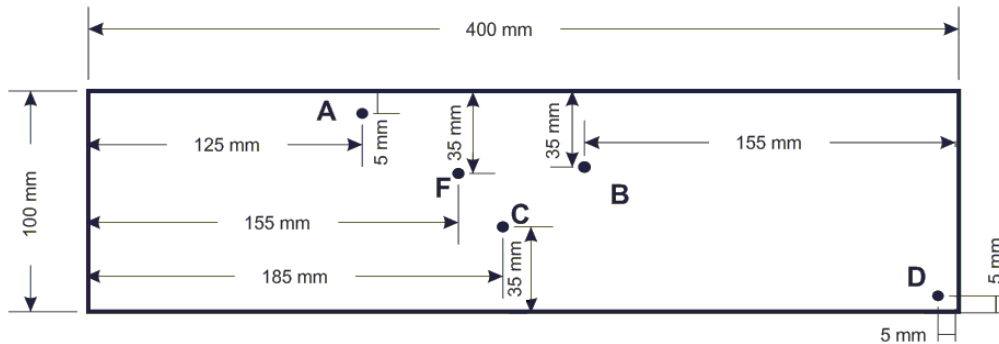


Plate thickness distribution

Measurement Distribution from 10 plates

	Mode Number				
Plate No.	1	2	3	4	5
1	119.774	284.283	331.970	589.404	656.359
2	121.615	291.922	337.186	605.160	665.854
3	123.156	291.440	340.184	602.603	673.357
4	128.048	298.163	355.210	620.139	700.798
5	128.533	303.809	357.110	630.809	704.505
6	128.596	301.010	361.488	635.533	713.207
7	129.796	311.726	361.114	646.765	712.792
8	135.058	315.393	374.368	653.584	738.395
9	134.478	312.215	374.406	649.130	737.256
10	138.141	321.812	382.932	667.203	755.189
Mean	128.720	303.177	357.597	630.033	705.771
STD	6.011	12.032	17.048	25.235	32.854

	Mode Number				
Plate No.	6	7	8	9	10
1	932.576	1091.603	1343.097	1628.879	1825.215
2	953.666	1106.861	1372.890	1650.395	1860.225
3	955.515	1119.445	1376.298	1669.899	1868.071
4	980.403	1165.177	1414.181	1736.714	1924.260
5	995.188	1169.660	1433.020	1743.750	1946.155
6	999.248	1184.455	1440.134	1765.415	1957.581
7	1019.052	1184.608	1467.366	1766.361	1987.556
8	1031.837	1225.375	1487.512	1825.602	2021.640
9	1023.229	1224.420	1479.268	1824.121	2013.354
10	1053.974	1253.610	1519.011	1866.665	2031.377
Mean	994.469	1172.521	1433.278	1747.780	1943.543
STD	38.877	53.840	56.771	79.232	72.908

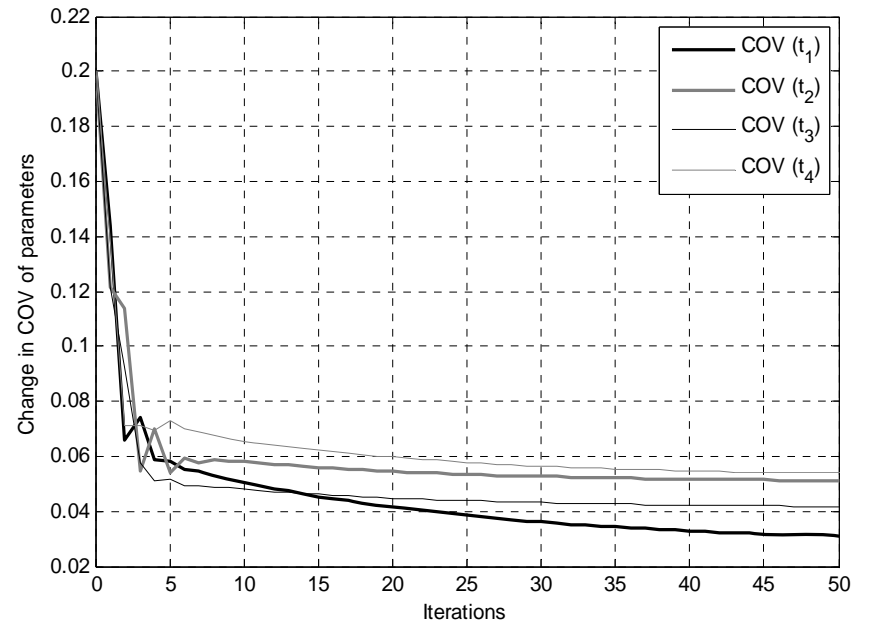
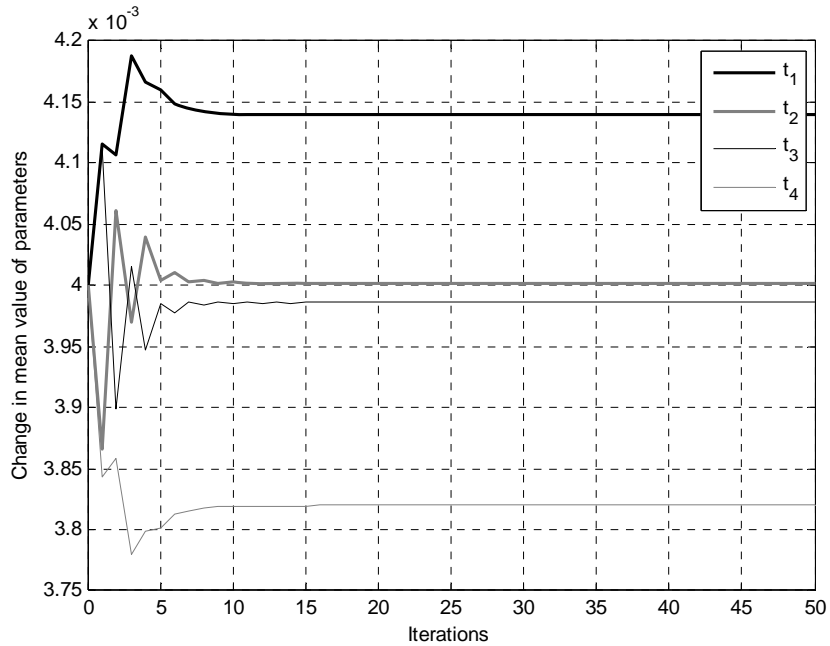
Parameterisation into Four Regions



Initial parameters

$$\bar{t}_i = 4 \text{ mm}, \quad \text{std}(t_i) = 0.8 \text{ mm}, \quad i = 1, \dots, 4.$$

Convergence of Parameter Estimates



Measured, Initial and Updated Mean and Standard Deviation of Parameters

mm	Measured Parameters	Initial Parameters	Updated Parameters	Initial FE % error	Updated FE % error
\bar{t}_1	3.978	4.000	4.140	0.553	4.072
$\text{std}(t_1)$	0.159	0.8	0.129	403.145	-18.868
\bar{t}_2	3.969	4.000	4.002	0.781	0.831
$\text{std}(t_2)$	0.161	0.8	0.204	396.894	26.708
\bar{t}_3	3.982	4.000	3.986	0.452	0.100
$\text{std}(t_3)$	0.164	0.8	0.166	387.805	1.219
\bar{t}_4	3.981	4.000	3.820	0.477	-4.044
$\text{std}(t_4)$	0.167	0.8	0.206	379.042	23.353

2nd Workshop on Joints Modelling – Dartington – 26-29 April 2009

Measured, initial and updated mean natural frequencies

	Measured (Hz)	Initial FE (Hz)	Updated FE (Hz)	Initial FE % error	Updated FE % error
Mode (1)	128.720	128.321	128.111	-0.310	-0.473
Mode (2)	303.177	307.147	306.339	1.310	1.043
Mode (3)	357.597	356.645	355.185	-0.266	-0.675
Mode (4)	630.033	637.433	633.188	1.175	0.501
Mode (5)	705.771	705.467	701.777	-0.043	-0.566
Mode (6)	994.469	1002.229	996.865	0.780	0.241

Measured, initial and updated std of natural frequencies

	Measured (Hz)	Initial FE (Hz)	Updated FE (Hz)	Initial FE % error	Updated FE % error
Mode (1)	6.011	20.943	5.750	248.411	-4.342
Mode (2)	12.032	47.385	13.777	293.825	14.503
Mode (3)	17.048	39.231	15.180	130.121	-10.957
Mode (4)	25.235	65.655	26.797	160.175	6.190
Mode (5)	32.854	71.379	28.644	117.261	-12.814
Mode (6)	38.877	108.445	40.166	178.944	3.316